

### 5. Front Sealing Cover

#### A: REMOVAL

1) Disconnect the ground cable from battery and wait for at least 60 seconds before starting work. <Ref. to NT-5, BATTERY, NOTE, Note.>

##### NOTE:

For models other than STI model, disconnect the ground terminal from battery sensor.

2) Remove the trim panel - front door. <Ref. to EI-56, FRONT DOOR, REMOVAL, Door Trim.>

3) Remove the sealing cover - front door.

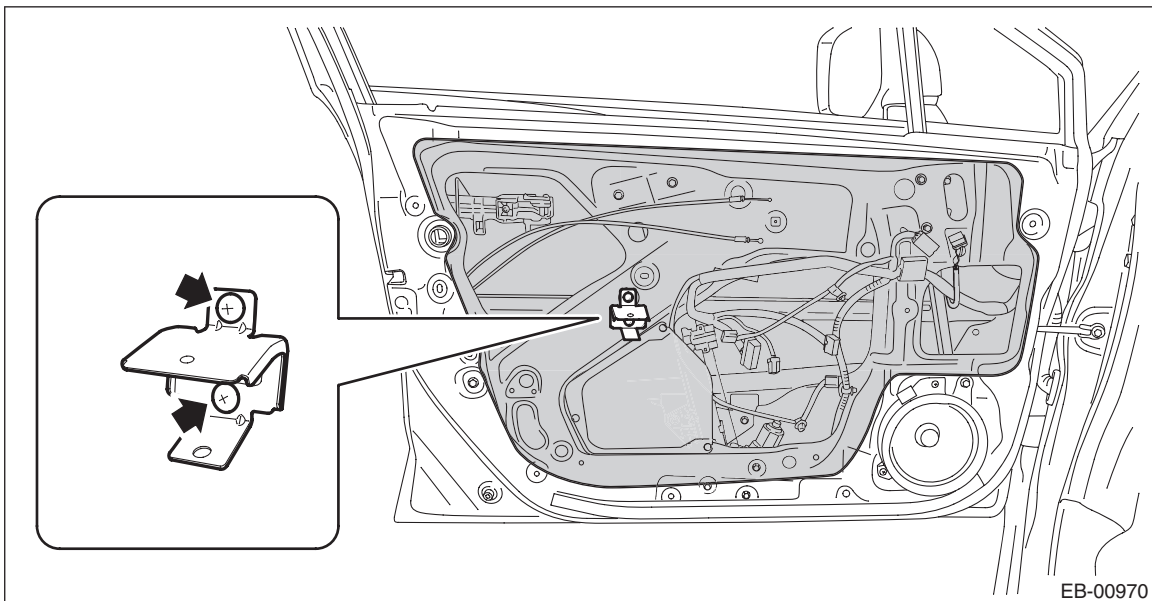
##### CAUTION:

- Carefully remove the butyl tape. Excessive force will easily break the cover.
- If the sealing cover - front door gets broken, replace it with a new part.
- Be careful not to allow the butyl tape to contact any trims and seats because the butyl tape, which has a strong adhesive force, is difficult to remove once it adhered.

(1) Remove the screw to remove the bracket - door trim front.

(2) Disconnect connectors.

(3) Carefully remove the butyl tape to remove the sealing cover - front door.



#### B: INSTALLATION

##### CAUTION:

- If the sealing cover - front door gets broken, replace it with a new part.
- Apply a uniform bead of butyl tape.
- Attach the sealing cover - front door, keeping it from becoming wrinkled.
- Breaks in the bead will allow water leakage and contamination.

1) Install the sealing cover - front door.

(1) Forcefully push the butyl tape portion to prevent any floating on surface.

(2) When replacing the sealing cover, use the butyl tape.

##### Butyl tape:

**3M Butyl Rubber 8626 or equivalent**

2) Install the trim panel - front door. <Ref. to EI-58, INSTALLATION, Door Trim.>

3) Connect the battery ground terminal. <Ref. to NT-5, BATTERY, NOTE, Note.>

##### NOTE:

For models other than STI model, connect the ground terminal to battery sensor.

### **C: INSPECTION**

If the sealing cover - front door is broken, replace it with a new part.